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Canada

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DAS
24
9-89

D5327-11
Job Sheet 200520



Part No: D5327-11

Job Qty: 4 pcs

6x

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 10/4/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 4 IPP REV:A 15.10.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	4 pcs	10/4/19		0.00	0.74	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		34
							Large Fab - 11 (Various)		
110	QC 5	4 pcs	10/4/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		DAS
							QC 5 - 49		43
							QC 5 - 51		9-89
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs	10/4/19		0.00	0.00	Packaging 3 - 1 - B4B		

Plex 9/12/19 9:54 AM Dart.lajeunesse.marie



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Container No: S213585



Part: D5327-11

Job No: 200520

Serial No/Batch: S213585

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/13/19

				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	DAS
				Packaging 3 - 19 - B4B	43
				Packaging 3 - 20 - B4B	9-89
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	10/4/19	0.00 0.00	QC 21 - SA - 21	DAS
closed up only				QC 21 - SA - 70	SEP 16 2019 70
				QC 21 - SA - 53	9-89
Part Op 100 - (Fabricate per Drwg) 1- Cut tubing 0.040" longer*** At 26.840*** as per dwg 2- Remove identification marks and Descriptions: deburr 110 - (QC5- Inspect part completeness to step on W/O) NEEDS TO BE 0.040" LONGER.WHEN IT WILL BE WELDED IT WILL SHRINK TO THE CORRECT SIZE.***CRITICAL DIMENSION FOR FOOT*** 120 - (Identify as per dwg & Stock Location: _____) LOCATION: WA004-1 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TS0.500W.049	Square Tubing	9 ft (2.25 ea)	100-Large Fab - Basket - 1	5195866	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Basket - 1	M304TS0.500W.049	9	972	0	
Part Specifications					
Specifications could not be found.					



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
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Date: _____	Sequence #: _____	QTY Affected: _____	MRB (QS1042) _____
Description Work Order Deviation		Disposition	

Completed By _____	
Lead hand / Supervisor _____	
QC / QA Coordinator _____	

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____	☐ Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function	☐ Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up	☐ Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread
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